





- 1. Assemble the various pieces as per the drawing enclosed.
- 2. Measure and mark the windshield post where the studs will be located.
- 3. Using a small piece of masking tape to protect the chrome finish. tape over the area to be drilled and mark with a center punch.
- 4. Drill with a 17/64" bit and tap holes with 5/16" 24 (N.F.) tap.
- 5. Cut a template from 1/4" material (plywood or fiber board) the same size as the glass that will be installed. Assemble the gripper and install the template.
- 6. Check all clearances to make sure wind wings will open properly.
- 7. Install glass.
- 8. Do not over-tighten. This will provide some flexibility and prevent breakage.